

FIG. 1

Parts SAN grafted vs parts added

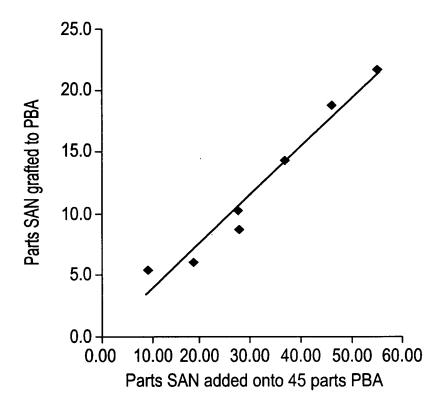


FIG. 2

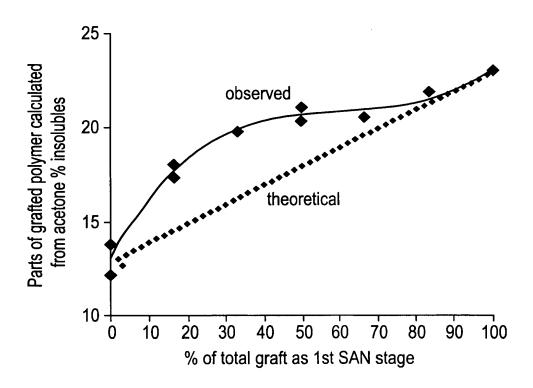
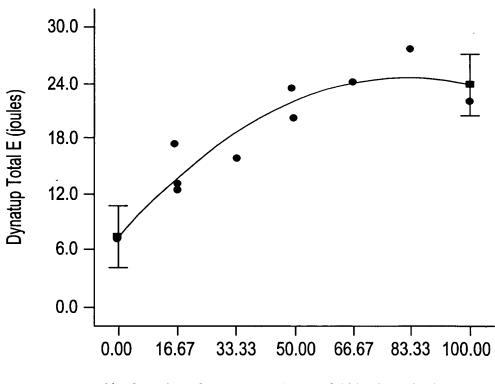
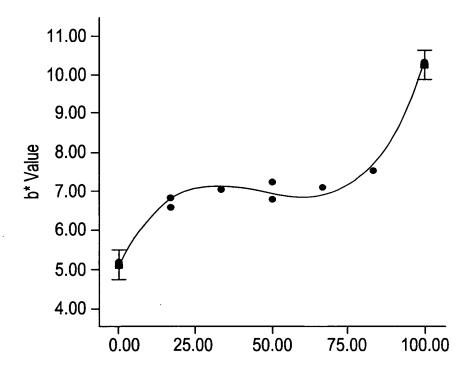


FIG. 3



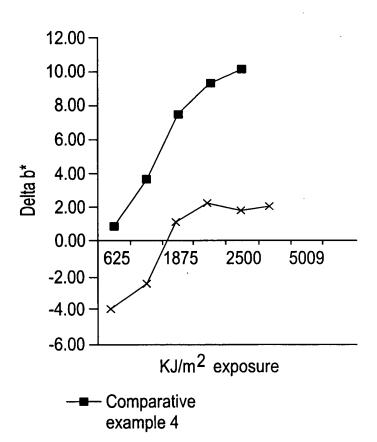
% of total graft monomer being SAN added in 1st stage

FIG. 4



% of total graft monomer being SAN 1st shell

FIG. 5



-×- Example 7